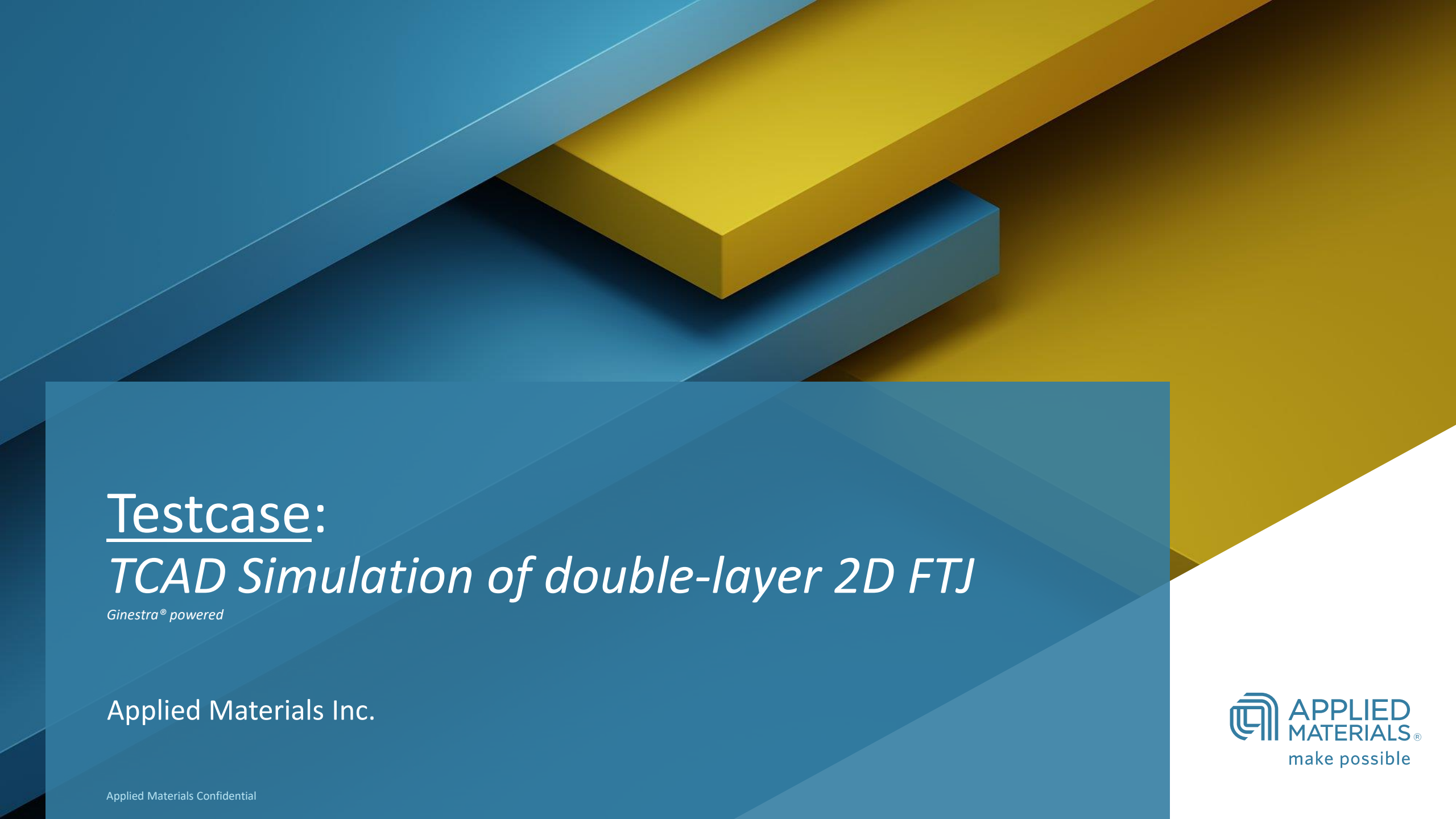




Testcase:

TCAD Simulation of double-layer 2D FTJ

Ginestra® powered

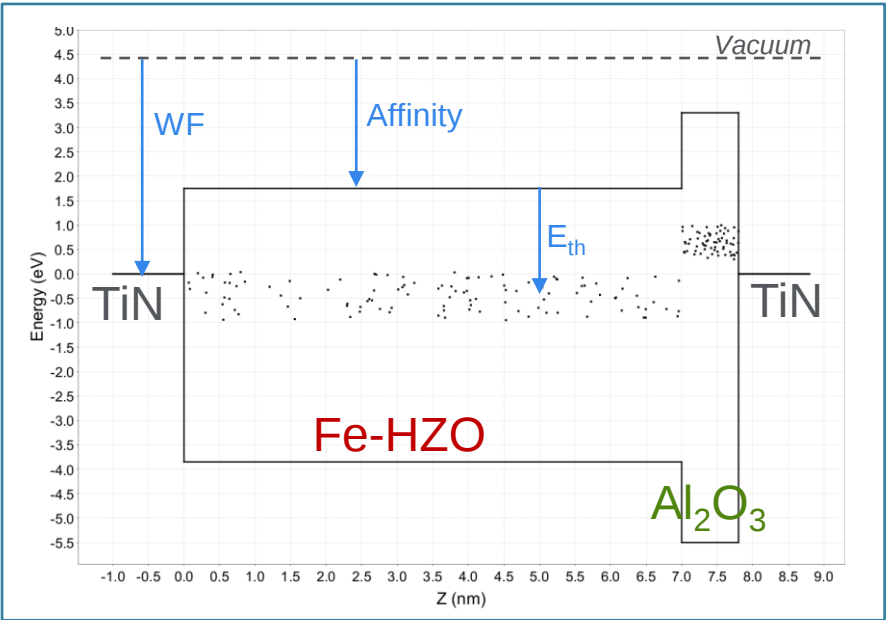
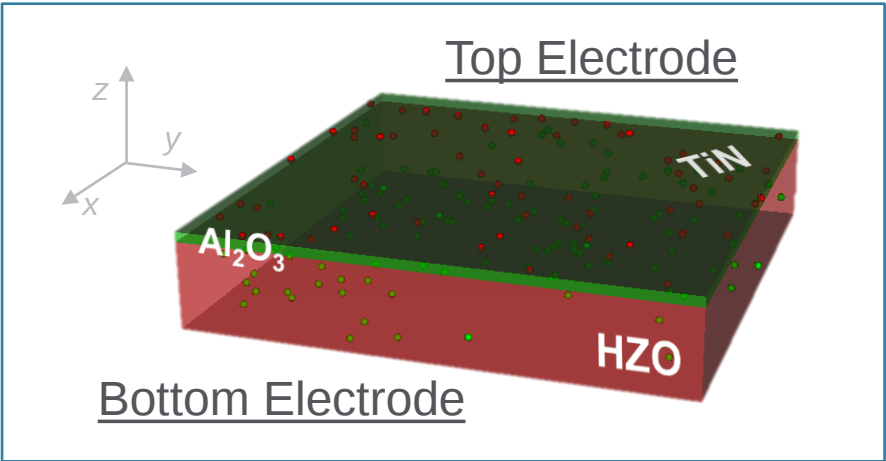
Applied Materials Inc.

Applied Materials Confidential



Device under test: TiN / HZO / AlOx / TiN stack

Tested Ferroelectric-Tunneling-Junction (FTJ) is hereafter described, and its default parameters listed



Parameter	Value used
Geometry	
Al ₂ O ₃ Thickness	0.8 nm
HZO Thickness	7 nm
Width x Length	40nm x 40nm
TiN Properties	
Work Function	4.75 eV
Al₂O₃ Properties	
Permittivity	9.3
Affinity	1.45 eV
Bandgap	8.8 eV
HZO Properties	
Permittivity	25
Affinity	3 eV
Bandgap	5.6 eV
PGL Ferroelectric Parameters	
α	-5.6 x10 ⁸ m/F
β	3.1 x10 ⁹ m ⁵ /(FC ²)
γ	0
ρ	4 kΩm

Defect properties	Value used
Al₂O₃ defects	
Thermal Ioniz. Energy, Eth	2.65 eV
Empty state charge	0 e
Density	5 x10 ¹⁹ cm ⁻³
HZO defects	
Thermal Ioniz. Energy, Eth	2.2 eV
Empty state charge	0 e
Density	1 x10 ¹⁹ cm ⁻³

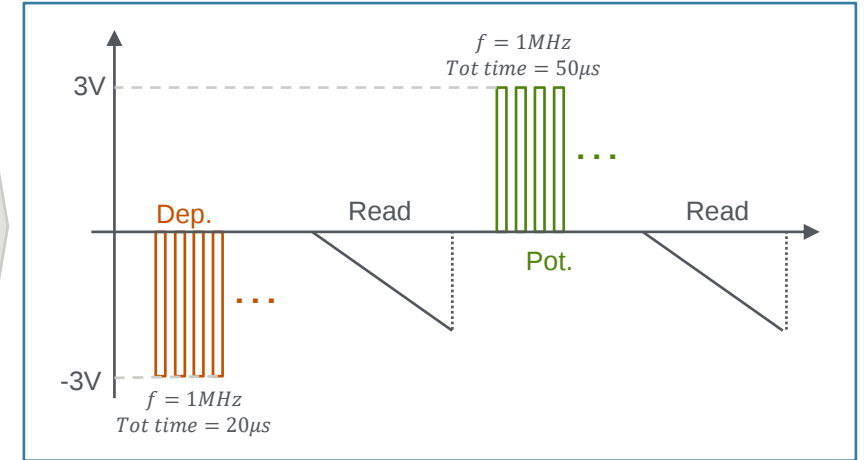
2D Simulation setup

Virtual experiment setup and main physical settings are hereafter reported.

- DoE on TiN work functions is run: $WF = [4.65, 4.75, 4.85]$ eV

- Input signal sequence:

1. FTJ is **depressed** with a pulsed scheme at negative voltages
2. FTJ's current is then read (transient voltage sweep)
3. FTJ is **potentiated** with a pulsed scheme at positive voltages
4. FTJ's current is read again



- Physical and Simulation settings:

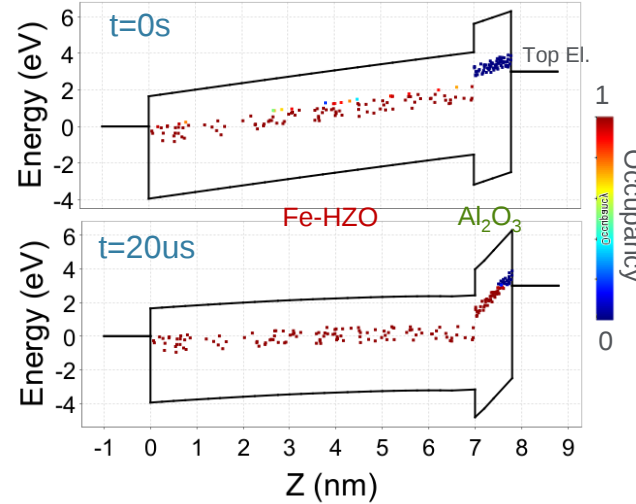
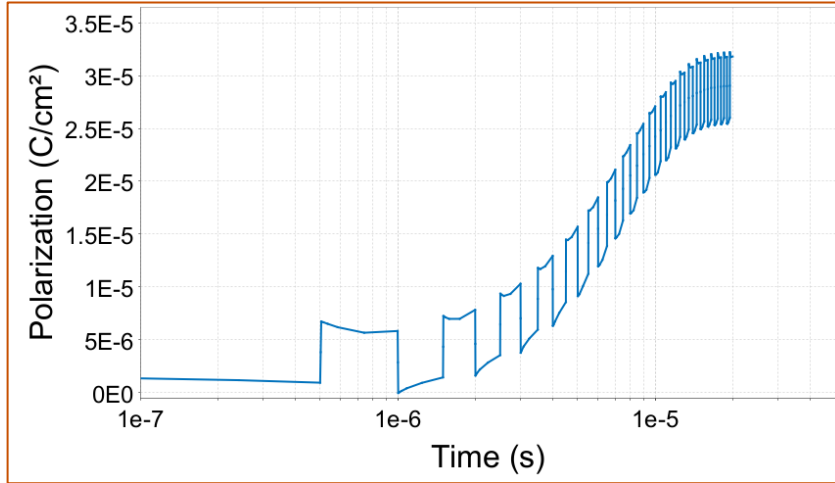
- In band transport (Conduction Band)
- Discrete defect description in dielectrics
- Full Poisson coupling (defects, ferroelectric polarization)
- Full dielectric transport (Tunneling, Fowler–Nordheim, Trap-Assisted-Tunneling, Trap-to-Trap)
- Landau-Ginzburg ferroelectric model (isotropic)
- Constant temperature: 300K

Output results

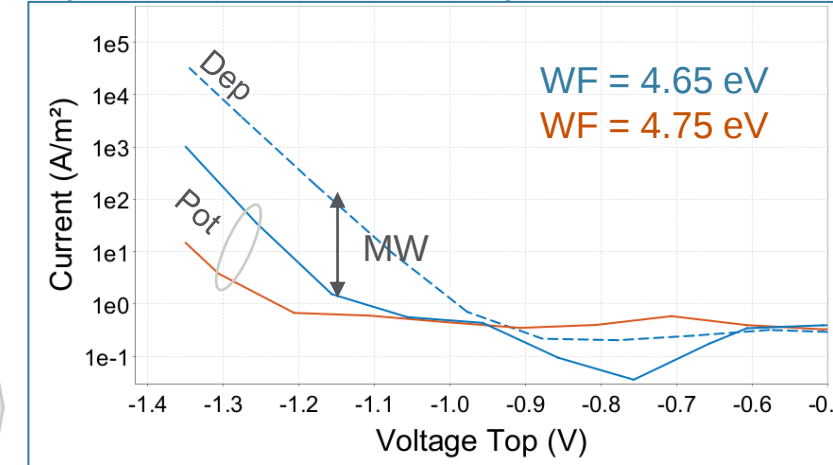
Ferroelectric behavior during depression and potentiation are reported. Resulting IVs reads are compared.

Av. Ferroelectric Polarization

Depression

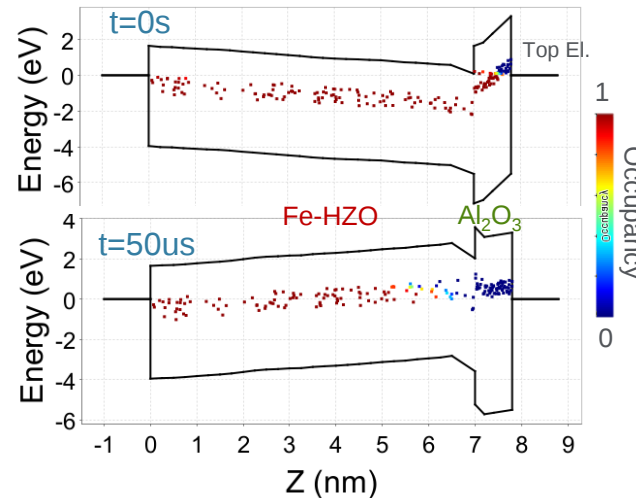
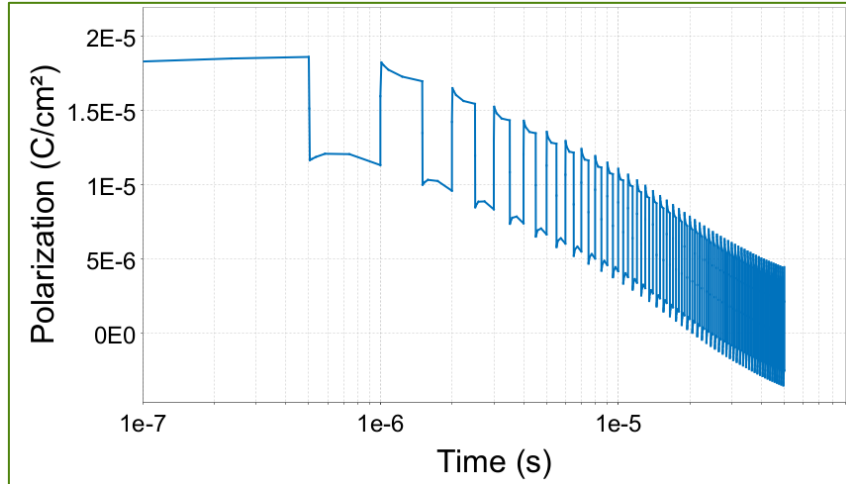


Top Electrode Current Density



Av. Ferroelectric Polarization

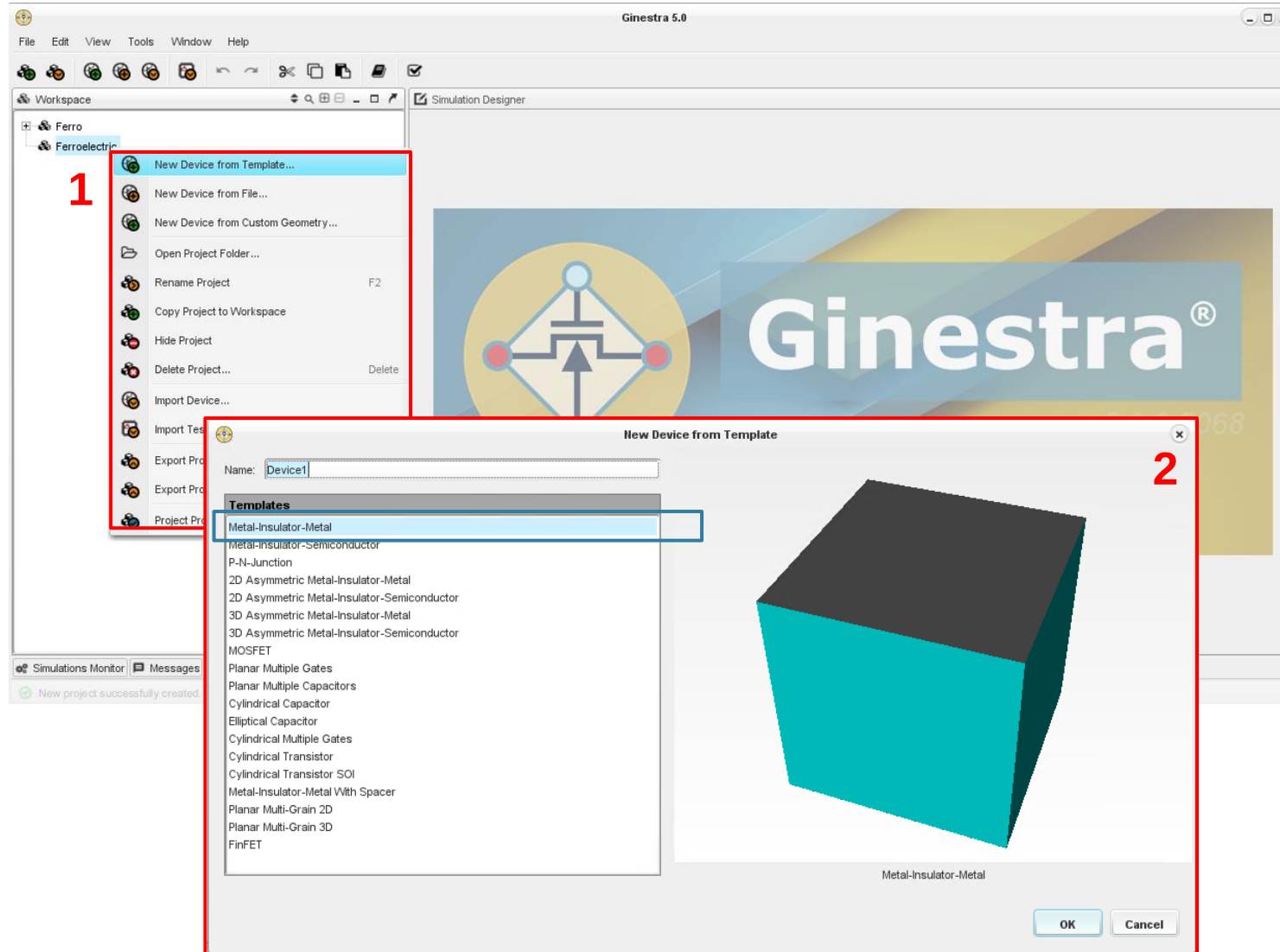
Potentiation



- Evident dependance on electrode's WF
- Domains are not all switched at end of potentiation process
- Defects are dynamically interacting with ferroelectric domains and impacting current

FTJ simulation: HOW TO *with Ginestra[®] tool*

1. FTJ: Device creation

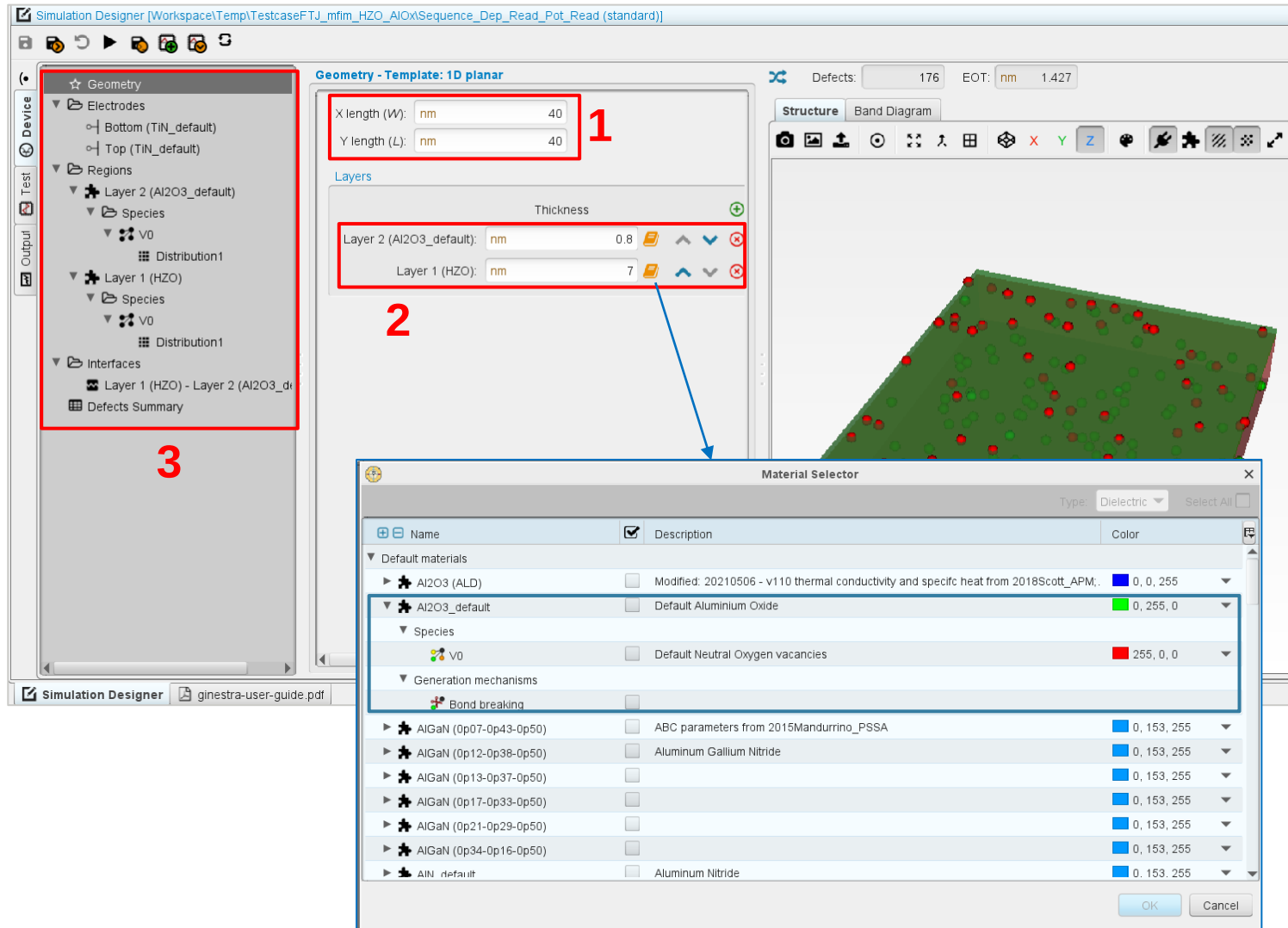


1.1 Device Template

To create a simple double layer FTJ using Ginestra templates:

- (1) right-click on the project name and select *New Device From Template*
- (2) this will open the *New Device* panel, from which it is possible to select “Metal-Insulator-Metal”
- Note: electrodes can be switched between metallic, semiconductor or ideal.

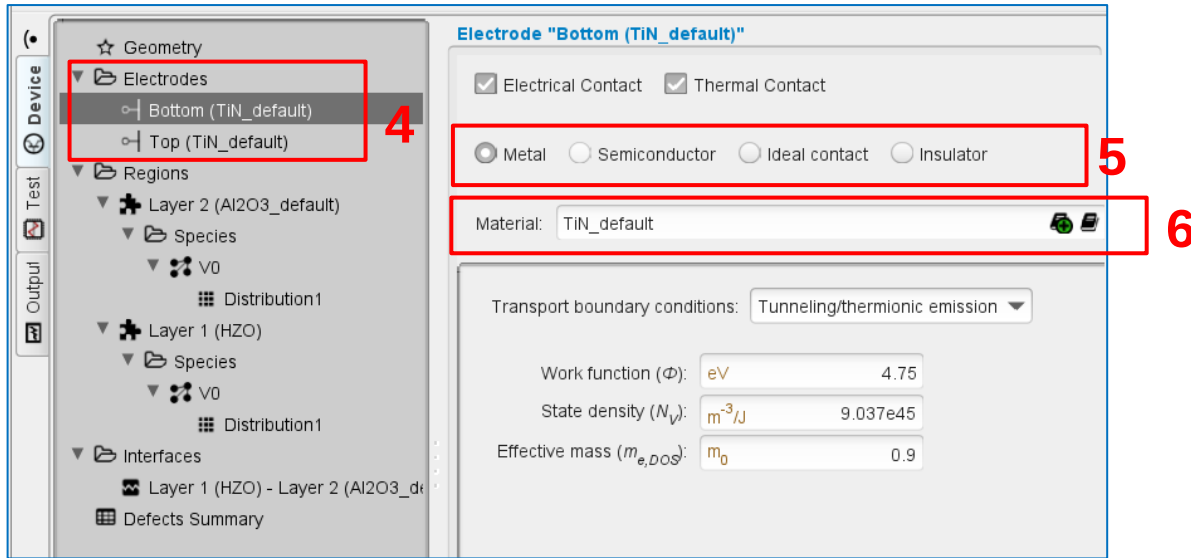
1. FTJ: Device creation



1.2 Stack Composition

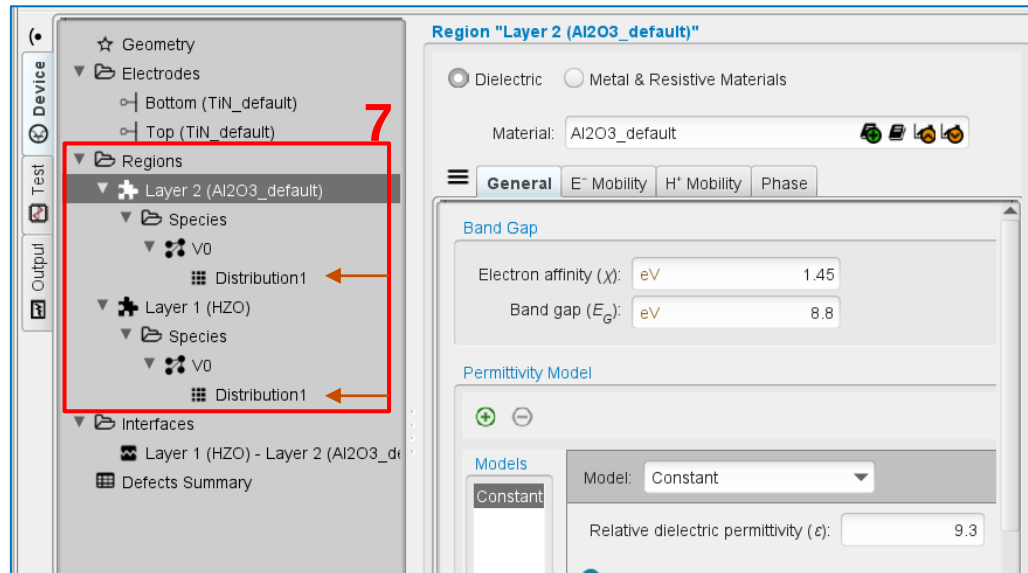
- The new device can now be modified.
- **(1)** The area of the capacitor through (X-length and Y-length parameter).
 - ▶ We set X-length=40nm, Y-length=40nm
- **(2)** thickness, stack composition and order is defined in the “Layers” area.
 - ▶ We set 2 layers: Al2O3 and HZO
 - ▶ We set thicknesses at 0.8nm and 7nm
- Material properties of each layer can be loaded from *Material Library* by clicking the *book icon* (📖)
 - ▶ We here chose “Al2O3_default” and “HZO” respectively
- **(3)** Device composition is updated

1. FTJ: Device creation



Electrode definition:

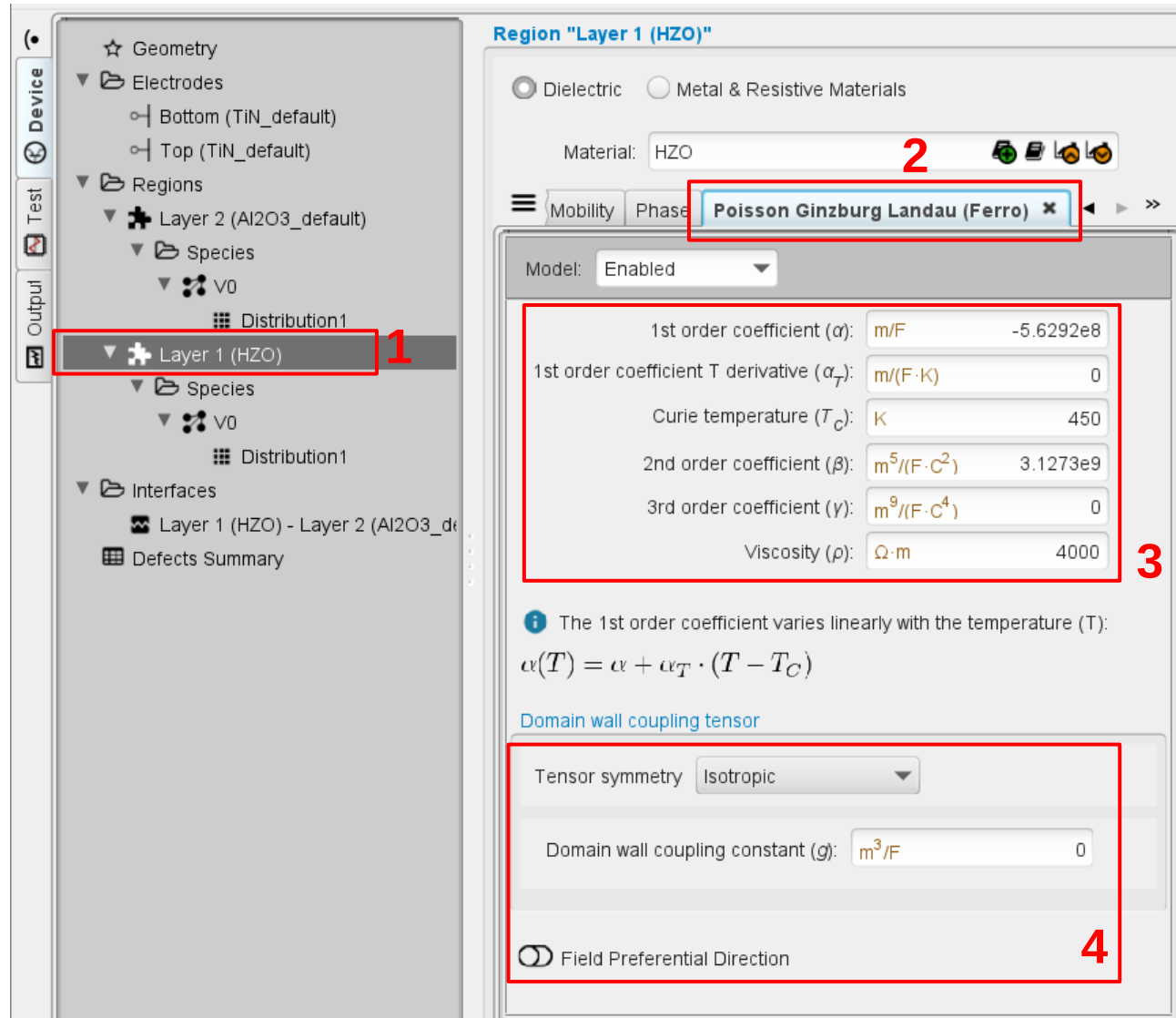
- (4) select each of the electrodes, (5) set the type and the (6) material
 - ▶ We set Electrodes to “Metals”>“TiN_default”
- Set then the properties, depending on the type (e.g. for metallic: work functions; for semiconductor: doping)
 - ▶ We set Work Function to 4.75eV



Region Properties definition:

- (7) select each region and assign properties and enable/disable models
- It is possible to assign defect distributions with species properties and densities
 - ▶ We used default parameters for materials
 - ▶ We set Distribution density of V0 of Al2O3: $1e19 \text{ cm}^{-3}$
 - ▶ We set Distribution density of V0 of HZO: $5e19 \text{ cm}^{-3}$

1. FTJ: Assign ferroelectric properties



1.3 PGL Parameters

- The last step in the creation of the device is the definition of the GL parameters.
- (1) select the *Layer 1* (“HZO”) layer from the Device explorer tree.
- (2) select the *Poisson Ginzburg Landau (ferro)* tab (if not present pick the tab from ())
- (3) Set α , α_T , β , γ and ρ PGL parameters
 - ▶ We set parameters as in picture
- (4) Isotropy of domain coupling or preferential component of the field to be used for computation can be set.
- Similarly, the Preisach model can be enabled and set for ferroelectric description (just enable the respective tab, as explained above)

2. FTJ: Simulation setup

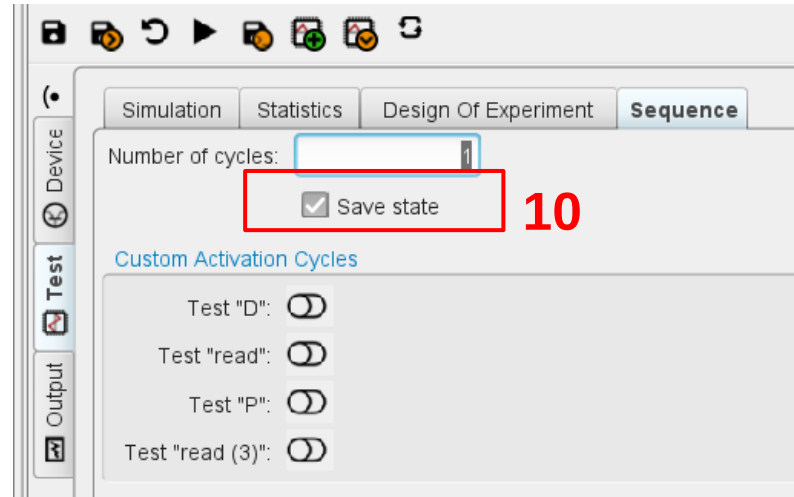
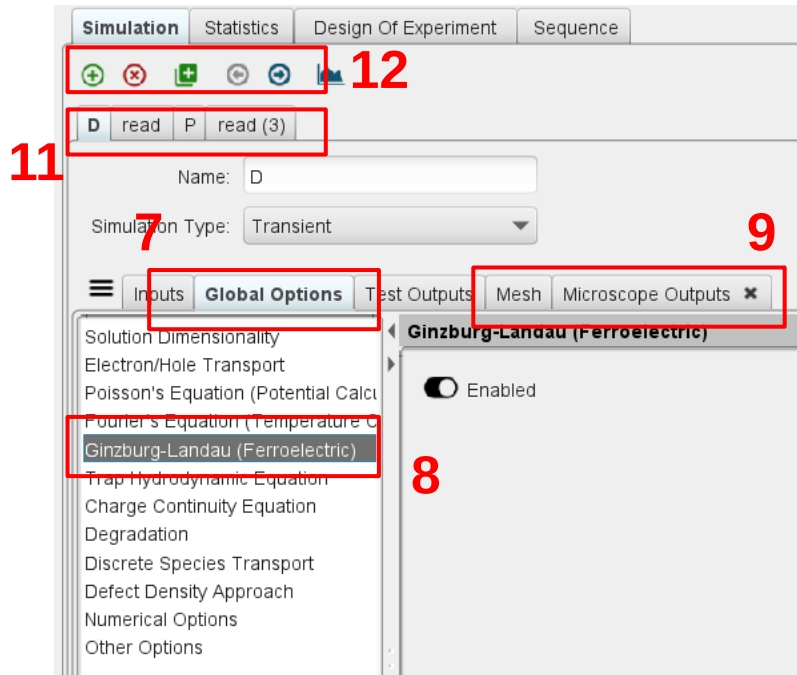
The screenshot shows the simulation setup interface with the following numbered annotations:

- 1**: The **Sequence** tab is selected in the top navigation bar.
- 2**: The test sequence is defined as **D** (read) **P** (read (3)).
- 3**: The **Simulation Type** is set to **Transient**.
- 4**: The **Time stepping options** are configured:
 - Minimum time step ($t_{S,MIN}$): $1e-8$ s
 - Maximum time step ($t_{S,MAX}$): $1e-4$ s
 - Minimum voltage step ($V_{S,MIN}$): 0.1 V
 - Maximum voltage step ($V_{S,MAX}$): 5 V
 - ☒ Adaptive step reduction
- 5**: The **Voltage: Electrode "Top"** signal is set to **Trapezoidal**. The parameters are:
 - Voltage 1: -0.5 V
 - Voltage 2: -3 V
 - Voltage frequency: $1e6$ Hz
 - Voltage duty cycle: 0.5
 - Voltage phase offset: 0 °
- 6**: A plot of the voltage signal $V(V)$ versus **Time (s)** is shown, ranging from $0E0$ to $2E-5$ s. The signal is a trapezoidal wave oscillating between -0.5 V and -3 V.

2.1 Simulation setup

- **(2)** We defined here a *Sequence* of tests that will be run sequentially:
Depression>Read>Potentiation>Read.
- *Sequence* is enabled in **(1)**. State will be saved at the end of each sequence's step.
- **(3)** Test has to be a transient test for PGL model (it is time dependent)
- **(4)** set Stepping Options depending on the simulation
- **(5-6)** set input signal type for each of electrodes, with their properties and steps.
 - » We use "Trapezoidal" for Depression and Potentiation
 - » We use "Ramp" for Read tests

2. FTJ: Simulation setup



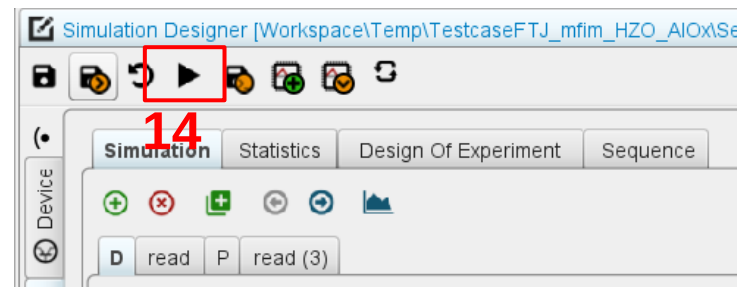
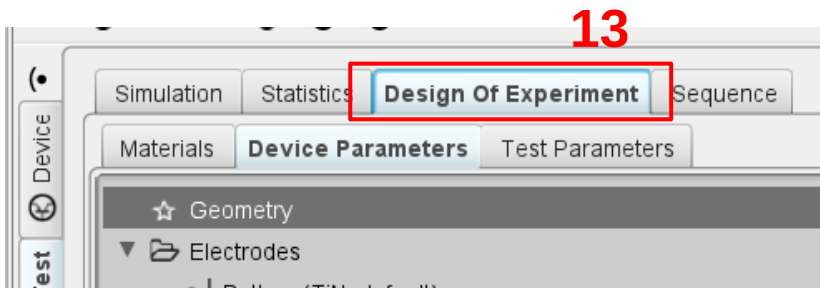
- (7) In Global Options all physical and numerical options can be set and models enabled
- (8) to enable GL computation in the stack, select *Ginzburg-Landau (Ferroelectric)* entry and enable the model with the switch.
- (9) Select the desired *Test outputs* and *Microscope outputs* (internal physical quantities) to be shown as results

Sequence setting:

- (10) Enable “Save state” in the *Sequence* tab to allow correct concatenation of tests, as listed in (11).
- Sequence tests can be managed with buttons (12)

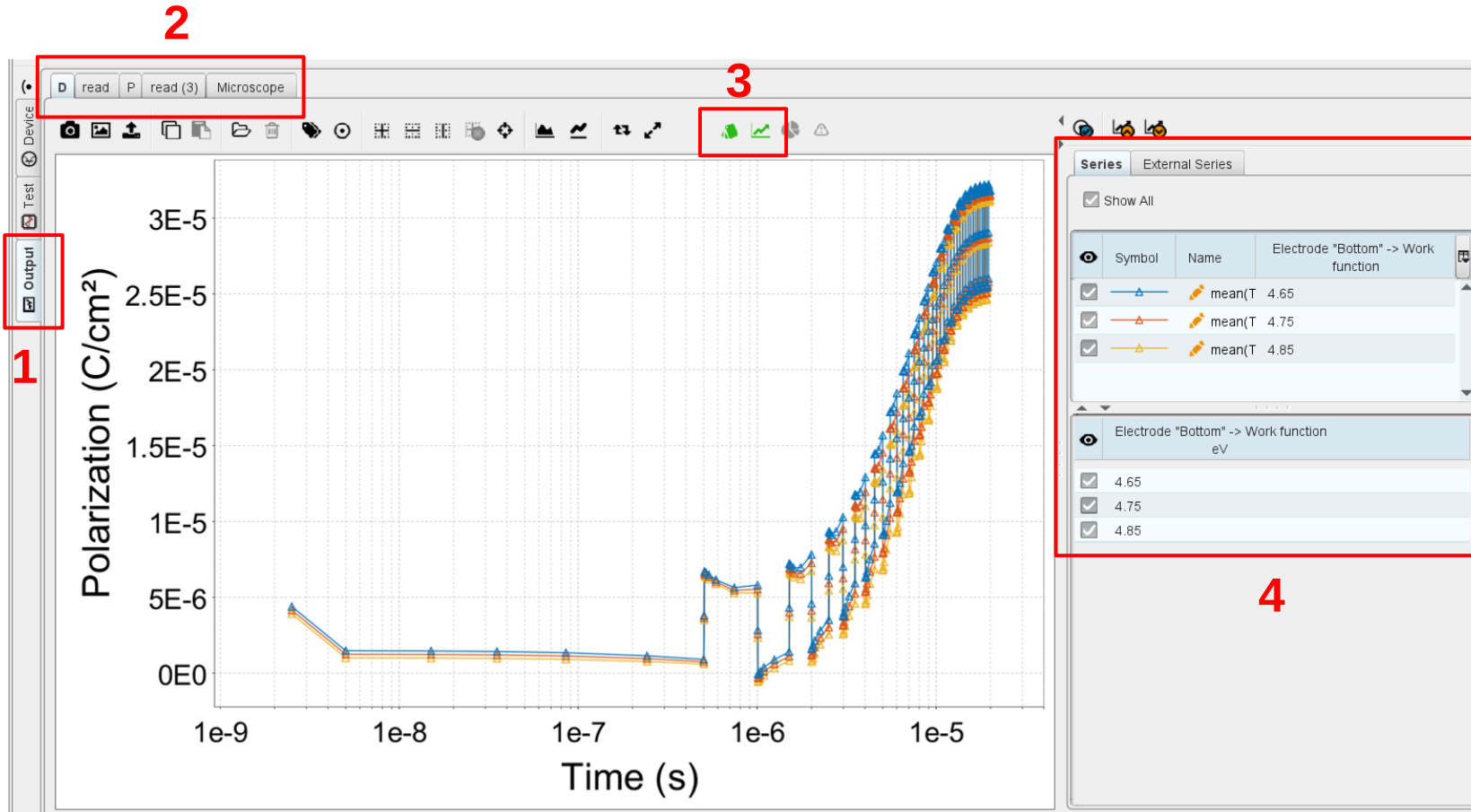
Design of experiments setting:

- (13) To enable DoE and set its entries



(14) Run Simulation

3. FTJ: Output analyses



3.1 Output management

- (1) Outputs are accessible through their tab at the end of the simulation
- (2) Test Output are produced for each of the sequence's tests + Microscope (providing internal physical outputs)
- (3) it is possible to choose x- and y-axes quantities (time, voltage, charges, etc.)
- (4) available list of curves